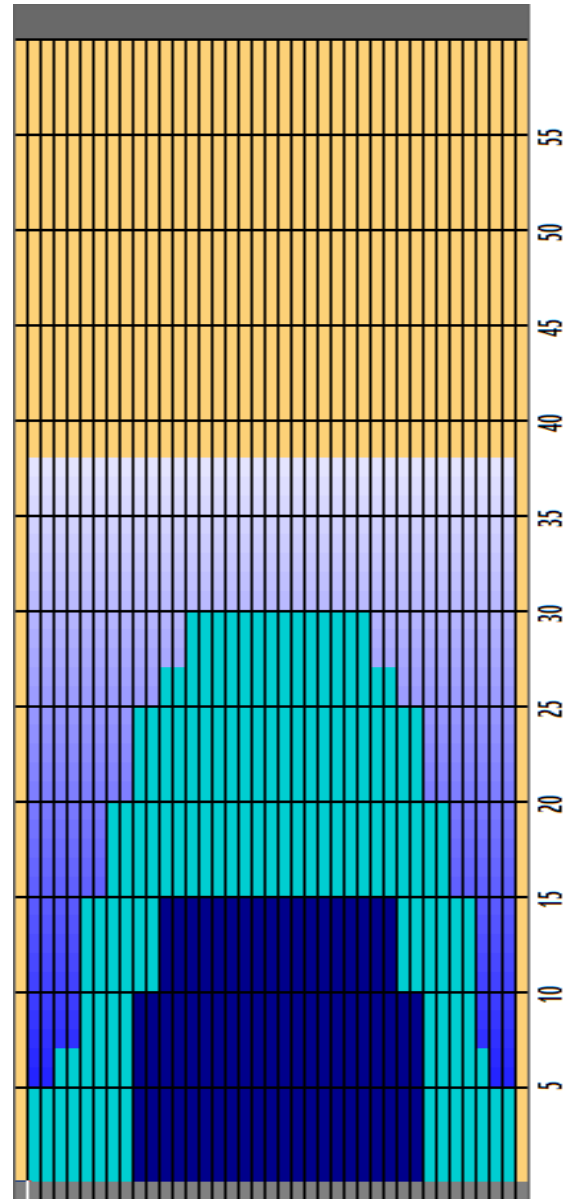


Oil Pattern Distance	38	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	21.8 mL	Reverse Oil Total	4 mL	Volume Oil Total	25.8 mL
Tank Configuration	ALT	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	10	3	185	0.0	5.6	5.6	9250
2	4L	4R	1	14	3	33	5.6	7.5	1.9	1650
3	6L	5R	3	18	3	90	7.5	15.1	7.6	4500
4	8L	7R	2	18	3	52	15.1	20.2	5.1	2600
5	10L	9R	2	18	3	44	20.2	25.3	5.1	2200
6	12L	11R	1	18	3	18	25.3	27.8	2.5	900
7	14L	13R	1	18	3	14	27.8	30.3	2.5	700
8	2L	2R	0	26	3	0	30.3	38.0	7.7	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	38.0	15.0	-23.0	0
2	12L	11R	2	18	3	36	15.0	9.9	-5.1	1800
3	10L	9R	2	18	3	44	9.9	4.8	-5.1	2200
4	2L	2R	0	14	3	0	4.8	0.0	-4.8	0



Cleaner Ratio Main Mix                    4:1  
 Cleaner Ratio Back End Mix            4:1  
 Cleaner Ratio Back End Distance      59  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.71	1.36	1.01	1	1.23	2.38

